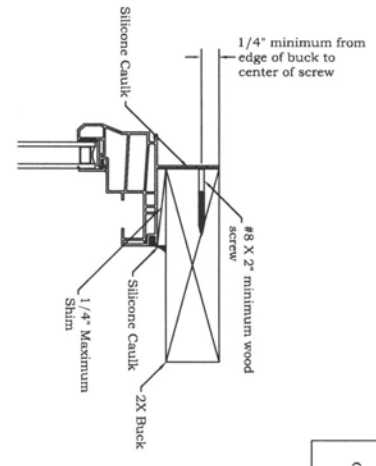


Section A-A
Scale 4 : 1
Head



Section B-B
Scale 4 : 1
Jamb

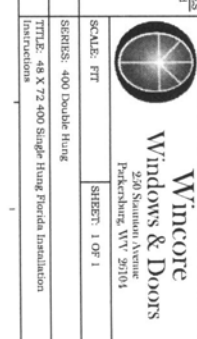
- NOTES:**
1. This installation has been evaluated for use in locations adhering to the Florida Building Codes and where pressure requirements as determined by ASCE 7 Minimum Design Loads for Buildings and Other Structures do not exceed the design pressure ratings herein, for use outside the H.V.H.Z.
 2. All interior and exterior nailing in perimeter surfaces of the window must be caulked.
 3. Anchors shall be as specified and spaced as shown.
 4. The responsibility for selection of Wincore products to meet any applicable local laws, building codes, ordinances or other safety requirements rests solely with the architect, building owner or contractor.
 5. Shims are optional. Maximum shim stack is 1/4"
 6. Wood bucks (by others) must be engineered and anchored properly to transfer loads to the structure.
 7. When used in areas requiring impact protection this product **REQUIRES** the use of approved impact resistant shutters or other external protection.
 8. Due to variances in shim space, it is recommended that the pre-fabricated holes in the nailing **NOT** be utilized.
 9. This product complies with ASTM E 1300-04

| | |
|-------------------------|---|
| Manufacturer: | Wincore Window Company, LLC |
| Series: | 400 |
| Style: | Single Hung |
| Maximum Size: | Single up to 48" x 72" |
| Design Pressure Rating: | Positive: 50.0 PSF Negative: 50.0 PSF |
| General Description: | The head, sill and side jambs are extruded PVC. The wall thickness through which the anchor screw penetrates is a minimum of 0.060" |

| REVISIONS | | DRAWING NUMBER: | | SHEET SIZE: D | | MATERIAL: | |
|-----------|-------------|-----------------|--------------|--|-------|--------------------|--|
| REV | DESCRIPTION | DATE | DRAWN BY: | DATE | DATE | FINISH TREATMENT: | |
| | | | JJD | 02/14/2012 | | | |
| | | | CHECKED BY: | DATE: | DATE: | SURFACE AREA (SQ): | |
| | | | APPROVED BY: | DATE: | DATE: | VOLUME (CU): | |
| | | | | MOMENT OF INERTIA: | | | |
| | | | | WEIGHT: | | | |
| | | | | DIMENSIONAL TOLERANCES Unless Otherwise Specified | | | |
| | | | | X ± 0.030 | | | |
| | | | | XX ± 0.010 | | | |
| | | | | XXX ± 0.005 | | | |
| | | | | Angles ± 1" | | | |
| | | | | SCALES: FIT | | | |
| | | | | SERIES: 400 Double Hung | | | |
| | | | | TITLE: 48 X 72 400 Single Hung Florida Installation Instructions | | | |

DISCLOSURE STATEMENT:
This document is the property of Wincore Windows, which retains all proprietary and other rights to its subject matter. This document is provided to the recipient on the expressed and implied understanding that the recipient shall not disseminate, copy, reproduce, or use without its consent. This restriction does not limit the recipient's rights to utilize information contained in this document which is properly obtained from another source.

Addendum to MAMI



Certification No.: NA101089264
Reviewed By: [Signature]
Date Reviewed: 2/12/12