



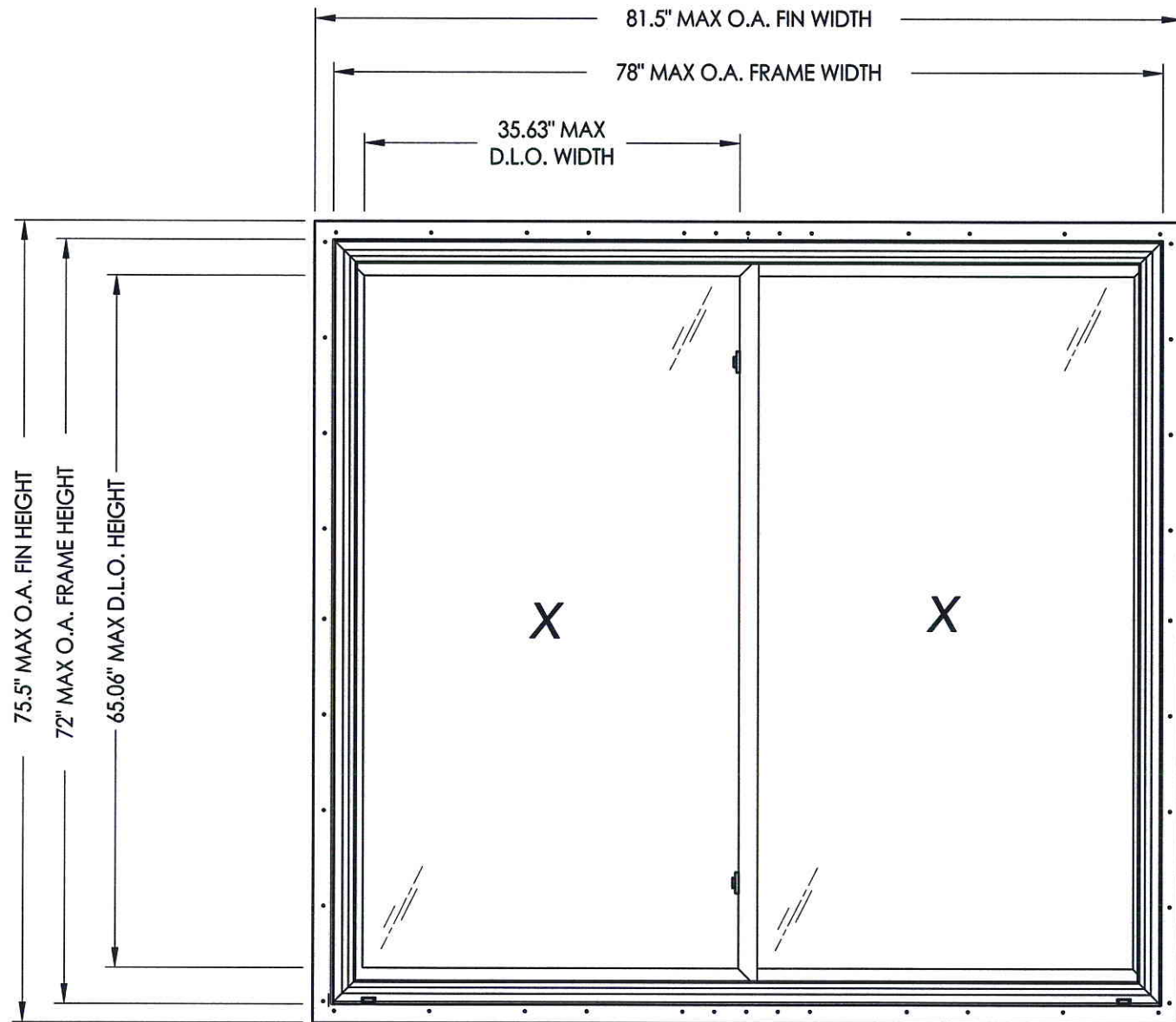
250 Staunton Turnpike, Parkersburg, WV 26104

500 SERIES Vinyl Horizontal Sliding Window w/ Nailing Fin "NON-IMPACT"

GENERAL NOTES

1. This product has been evaluated and is in compliance with the 2010 Florida Building Code (FBC) structural requirements excluding the "High Velocity Hurricane Zone" (HVHZ).
2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment to base material shall be beyond wall dressing or stucco.
3. When used in areas requiring wind borne debris protection this product is required to be protected with an impact resistant covering that complies with Section 1609.1.2 of the FBC.
4. For 2x stud framing construction, anchoring of these units shall be the same as that shown for 2x buck masonry construction. Increase anchor length to account for exterior sheathing.
5. Site conditions that deviate from the details of this drawing require further engineering analysis by a licensed engineer or registered architect.

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MAX. FIN DIMENSION	MAX. FRAME DIMENSION	MAX. D.L.O. DIMENSION	GLASS TYPE	DESIGN PRESSURE (PSF)	
				POSITIVE	NEGATIVE
66.5" X 47.5"	63.0" X 44.0"	27.63" X 37.06"	G2	+25.0	-25.0
75.5" X 51.5"	72.0" X 48.0"	32.13" X 41.06"	G1	+30.0	-30.0
77.5" X 66.5"	74.0" X 63.0"	33.13" X 56.06"	G1	+20.0	-20.0
81.5" X 75.5"	78.0" X 72.0"	35.63" X 65.06"	G1	+15.0	-15.0

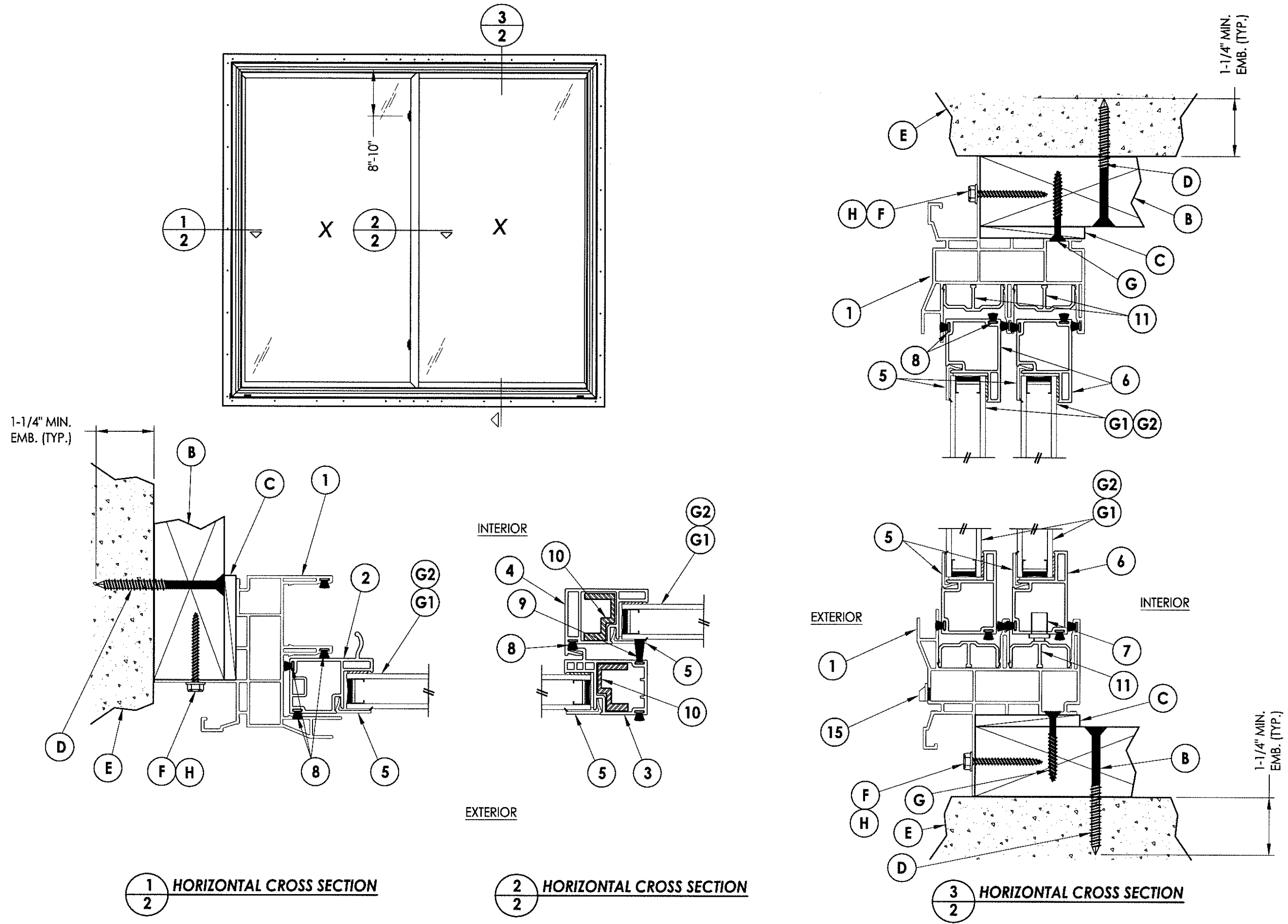
** Meeting stile reinforcement is not required

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LFS
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PRODUCT: 500 SERIES
 PART OR ASSEMBLY:
 TYPICAL ELEVATION, DESIGN PRESSURES & GENERAL NOTES

NO.	DATE	BY	REVISIONS

DATE: 10/4/13
 SCALE: N.T.S.
 DWG. BY: JK
 CHK. BY: LFS
 DRAWING NO.: FL-16092.15
 SHEET 1 OF 4



1
2 HORIZONTAL CROSS SECTION

2
2 HORIZONTAL CROSS SECTION

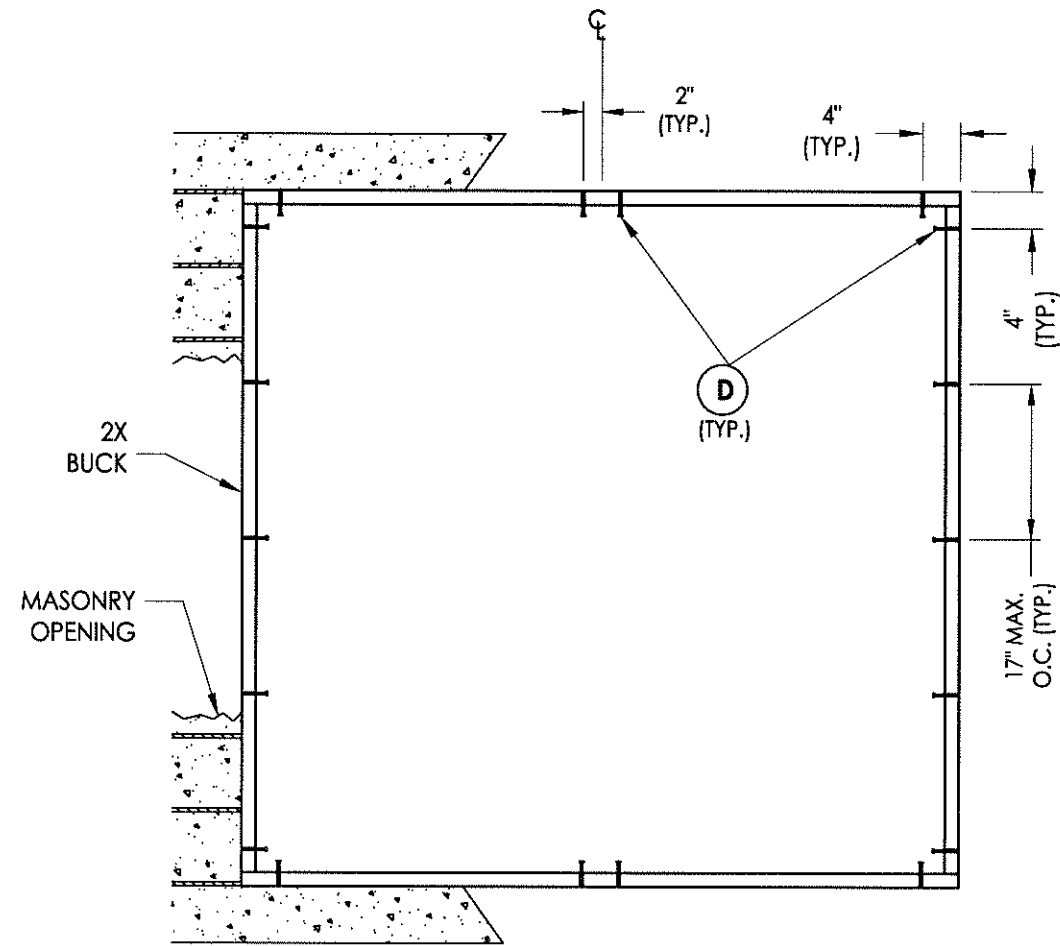
3
2 HORIZONTAL CROSS SECTION

PRODUCT: 500 SERIES
 PART OR ASSEMBLY: HORIZONTAL AND VERTICAL CROSS SECTIONS

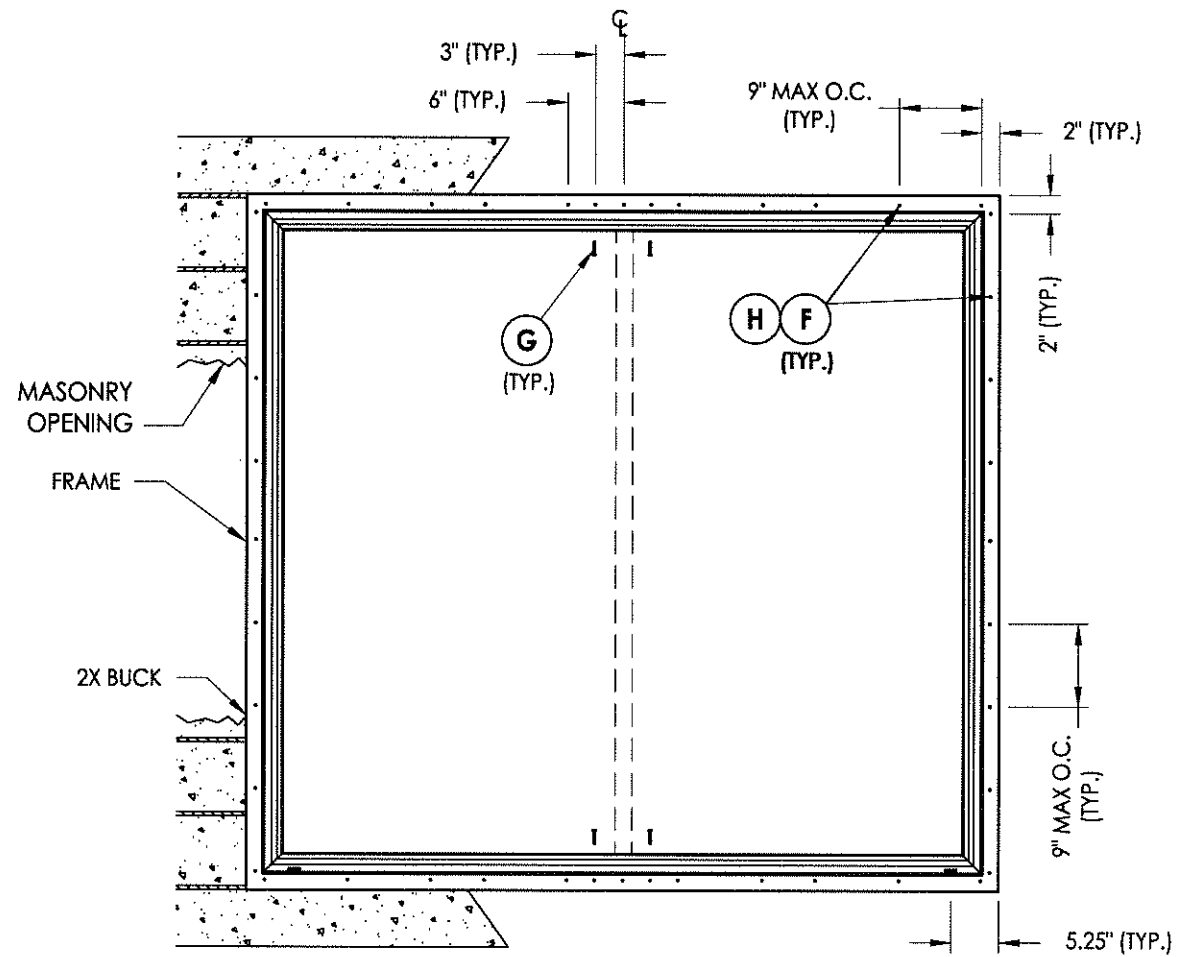
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 1792-11-17-13
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BUCK ANCHORING



FRAME ANCHORING

CONCRETE ANCHOR NOTES:

1. Substitution of equal concrete anchors from a different supplier may have different edge distance and center distance requirements.
2. Concrete anchor locations at the corners may be adjusted to maintain the min. edge distance to mortar joints. If concrete anchor locations noted as "MAX. ON CENTER" must be adjusted to maintain the min. edge distance to mortar joints, additional concrete anchors may be required to ensure the "MAX. ON CENTER" dimensions are not exceeded.
3. Concrete anchor table:

ANCHOR TYPE	ANCHOR SIZE	MIN. EMBEDMENT	MIN. CLEARANCE TO MASONRY EDGE	MIN. CLEARANCE TO ADJACENT ANCHOR
ITW	1/4"	1-1/4"	2-1/2"	3"
ELCO	1/4"	1-1/4"	1"	4"

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PRODUCT: 500 SERIES

PART OR ASSEMBLY:
 BUCK AND FRAME ANCHORING

NO.	DATE	BY	REVISIONS

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SCALE: N.T.S.

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CHK. BY: LFS

DRAWING NO.:

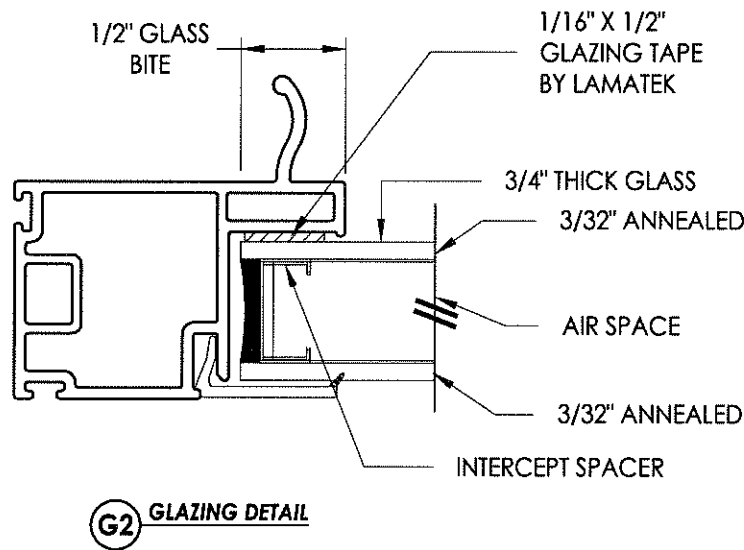
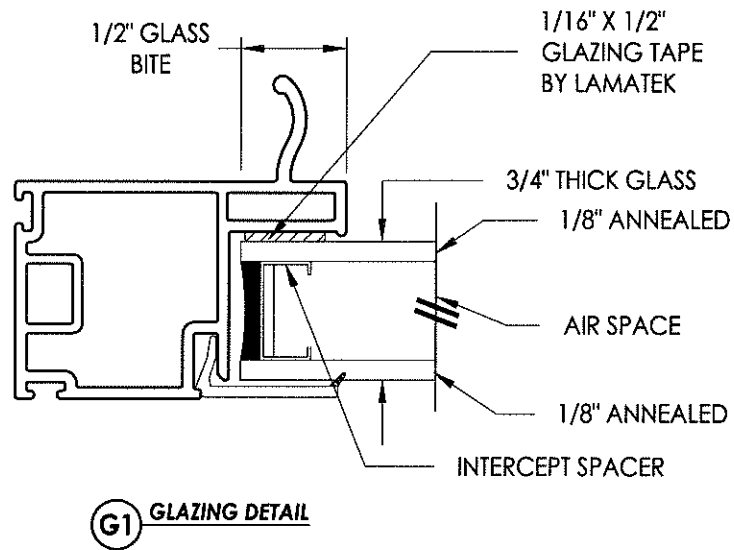
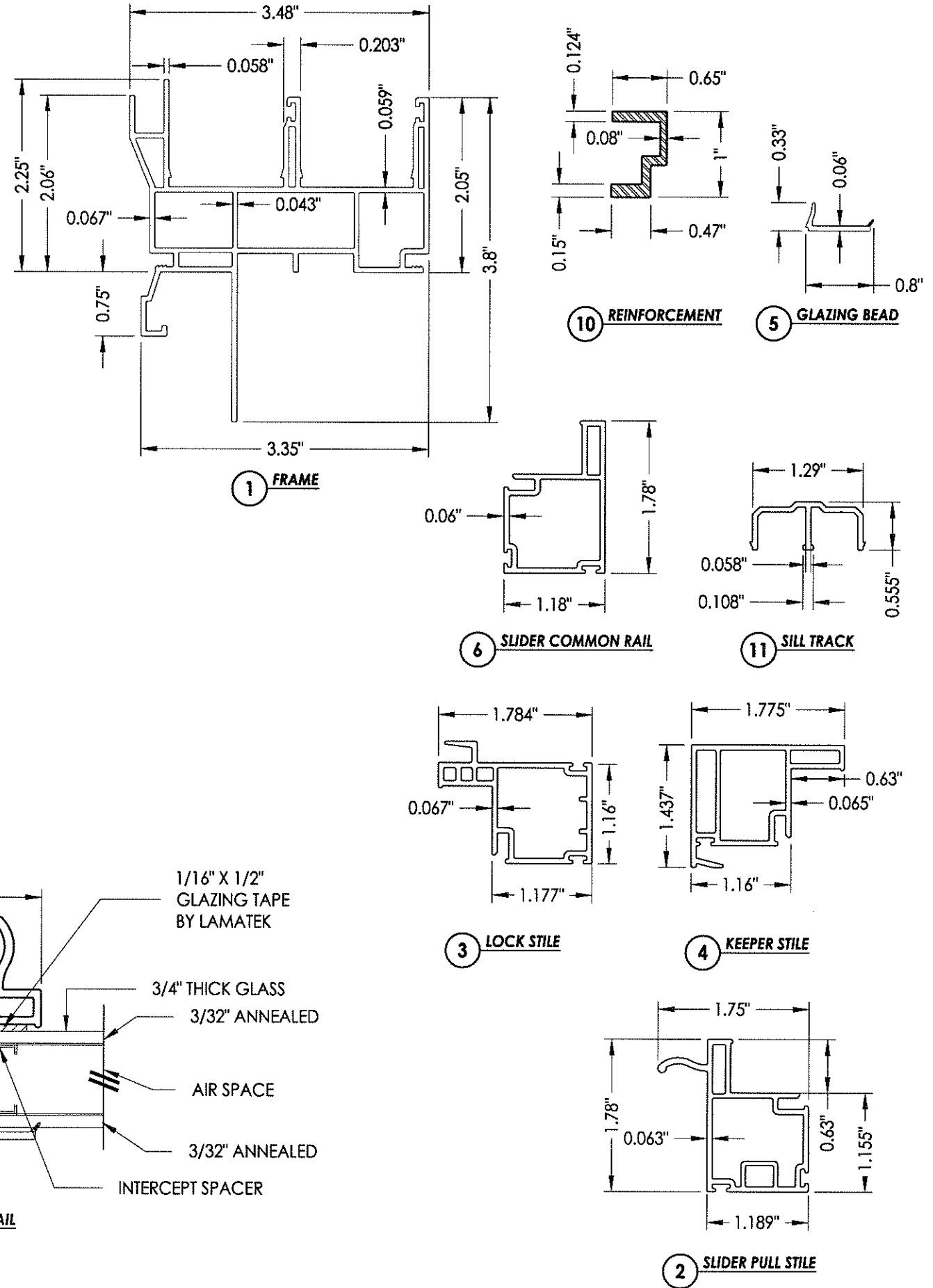
FL-16092.15

SHEET 3 OF 4

BILL OF MATERIALS

ITEM #	DESCRIPTION	Part #	MATERIAL
A	1X BUCK SG >= 0.42	-	WOOD
B	2X BUCK SG >= 0.42	-	WOOD
C	1/4" MAX. SHIM SPACE	-	-
D	1/4" X 2-3/4" PFH ELCO OR ITW CONCRETE SCREW	-	STEEL
E	MASONRY - 3,192 PSI MIN. CONCRETE CONFORMING TO ACI 301 OR HOLLOW BLOCK CONFORMING TO ASTM C90	-	CONCRETE
F	#8 X 1-1/2" HWH SMS (1-3/8" EMBEDMENT)	-	STEEL
G	#10 X 1-1/2" PFH WOOD SCREW (1-1/4" EMBEDMENT)	-	STEEL
H	#8 X 1-1/2" PPH SMS (1-3/8" EMBEDMENT)	-	STEEL
1	FRAME("J" CHANNEL)*	DS5401E	PVC
2	SLIDER PULL STILE*	SE4647	PVC
3	LOCK STILE*	SE4646	PVC
4	KEEPER STILE*	SE4644	PVC
5	GLAZING BEAD*	22841	PVC
6	SLIDER COMMON RAIL*	SE4645	PVC
7	METAL ROLLERS w/ PLASTIC HOUSING	-	-
8	WEATHERSTRIP (0.230")	-	-
9	WEATHERSTRIP (0.380")	-	-
10	REINFORCEMENT	-	ALUM
11	SILL TRACK*	V777	PVC
15	WEEPHOLE CAP*	WEEP-1288	PVC

* THE APPROVED WHITE RIGID PVC EXTERIOR EXTRUSIONS FOR WINDOWS ARE TO BE PRODUCED BY EXTRUDERS LICENSEES IN "AAMA CERTIFICATION PROGRAMS FOR RIGID PVC EXTRUSIONS".



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PRODUCT: 500 SERIES

PART OR ASSEMBLY: BILL OF MATERIALS, COMPONENTS & GLAZING DETAILS

NO.	DATE	BY	REVISIONS

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 DWG. BY: JK
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 SHEET 4 OF 4