

**Series 500 & 400**  
NEW CONSTRUCTION  
PATIO DOORS

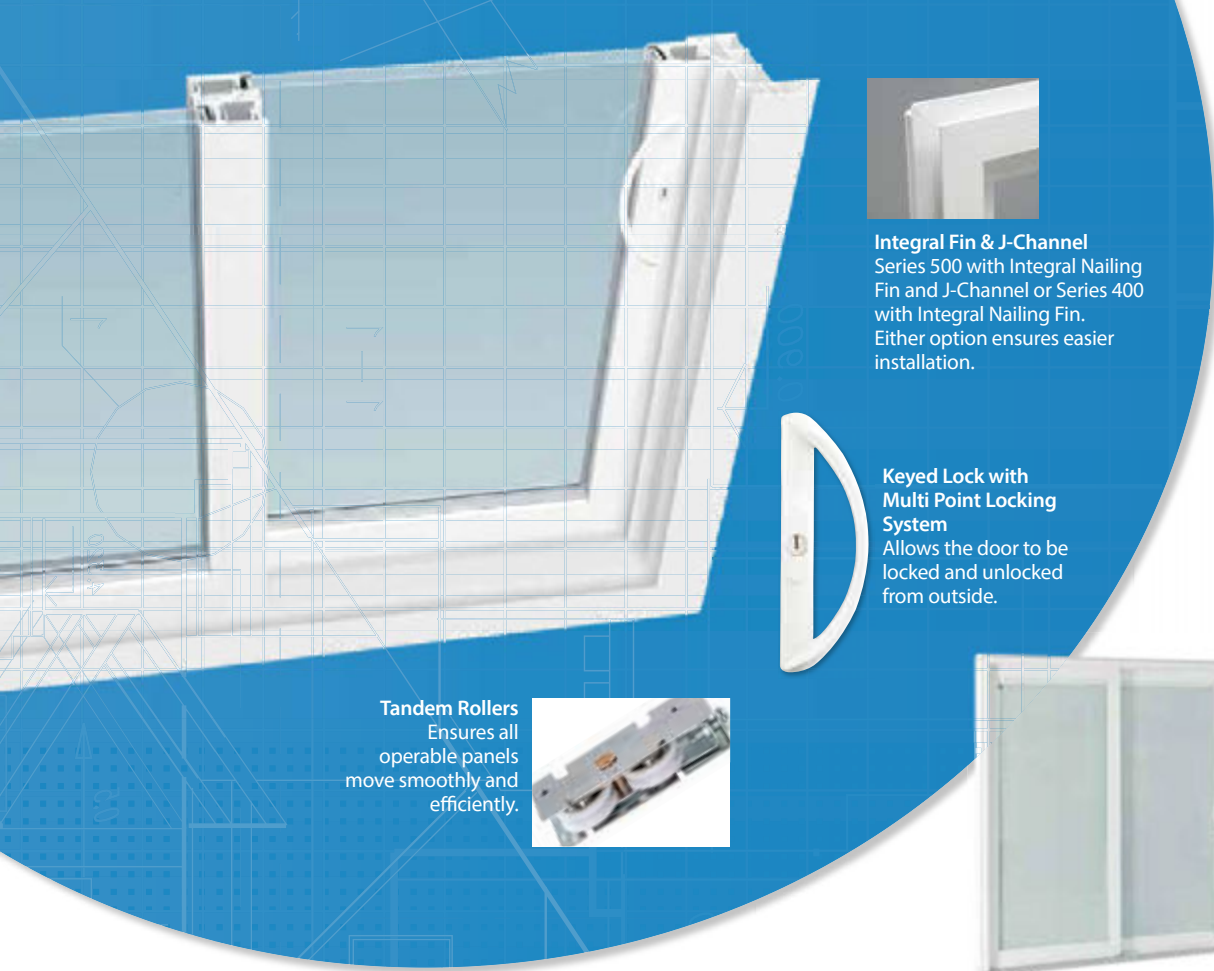
**WINCORE**<sup>®</sup>  
WINDOWS & DOORS

*The way it should be.™*



Lifetime  
Limited  
Warranty





**Integral Fin & J-Channel**  
Series 500 with Integral Nailing Fin and J-Channel or Series 400 with Integral Nailing Fin. Either option ensures easier installation.



**Keyed Lock with Multi Point Locking System**  
Allows the door to be locked and unlocked from outside.

**Tandem Rollers**  
Ensures all operable panels move smoothly and efficiently.



## FEATURES

**Fusion-Welded Frame & Sash Panels** Keep out air and water.

**Chambered Profiles** Honeycomb, hollow chambers throughout the vinyl profiles provides increased strength as well as thermal efficiency.

**Reinforced Sash Profiles** Add Strength and rigidity.

**Double-strength Tempered Glass** Strength and overall performance is multiplied.

**Smooth and Quiet Operation** Patented dual-tandem nylon wheels on a raised rail protects the wheels from dirt and debris, minimizes friction and makes for a smoother operation.

**Weatherseals** Multiple lines of weatherstripping around each panel helps to ensure a weather-tight seal.

**3/4" Low E glass and Argon gas-filled insulating glass unit** helps maintain even temperatures inside the home.

**Aluminum Screen Frame** with Fiberglass Screen Cloth.

## BETWEEN-THE-GLASS MINI BLINDS\*

Internal, hermetically-sealed mini blinds add privacy and security, as well as help you control light and solar heat gain. In addition, they also allow you to enjoy an unobstructed view of the streamlined door frame and interior casing and trim. Because they are located inside the sealed glass unit, the blinds will never need dusting and will not become damaged over time. The blinds raise, lower and tilt with a single streamlined lever. Blinds are available in white only.



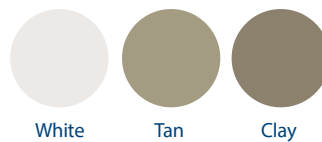
\* Blinds are not available with grids. Size restrictions apply. Patio Doors with internal blinds do not meet Energy Star requirements.

## STANDARD HANDLES



## OPTIONAL PLATED HANDLES

## STANDARD INTERIOR & EXTERIOR COLORS



## PRIVACY GLASS TINTED GLASS



Choose from several patterns to enhance and complement interior rooms.



**Panel Options**  
Available as a 2-panel or 3-panel door. Transom and Sidelites optional.



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Wincore® Windows & Doors is proud to support breast cancer research. Full details available at [wincorewindows.com](http://wincorewindows.com)

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